



# Nano Ferrite Incorporated Poly (Vinyl Pyrrolidone (PVP) /Poly (Vinyl Alcohol (PVA) Blend: Preparation and Investigation of Structural, Morphological and Optical Properties

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## Abstract

In this paper, the ferrite  $Cu_x Ni_{1-x} FeO_3$  when ( $x=0.1$ ) has been prepared by the co-precipitation method and examined through the XRD-diffraction and confirming the face center cubic spinel phase (FCC) which attributed to the ferrite and found that these materials was Nano-scale. Then with different content of ferrite nanoparticle (1, 3 and 5 wt.%) additive to the (PVP/PVA) polymer matrix to synthesis (PVP/PVA/ferrite) nanocomposite by using casting method and study the Fourier transformation infrared (FTIR), (FE-SEM) and UV-Vis. Spectrophotometer. The FTIR confirming that there is no interactions between (PVP/PVA) polymer matrix and ferrite nanoparticles for all the sample prepared. From FE-SEM, the uniform morphology dispersed of ferrite inside the PVP/PVA blend with spherically shaped nanoparticles and the average grain size increased with increasing of concentration of ferrite. The absorption, absorption coefficient, transmittance and indirect energy band gap has been investigate.

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**Key Words:** Ferrite, PVP, PVA, Optical Properties, Nanocomposite.

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## Introduction

Nanocomposites are materials that, due to their high enactment, exhibit unexpected material pairings (Paul et al, 2008). Elastomers and engineering plastics are in high demand, and their capabilities are so impressive that they use in different application, from packaging to various applications (Jappor, 2016; Abbas et al, 2017; Moniruzzaman et al, 2006). Nano-composites polymers, which consist of organic polymers and inorganic nanoparticles in a nanoscale area, are unique kinds of properties that received a lot of attention at last year's conference.

(Abdelamir et al, 2020; Al-Rubaye et al, 2020; Winey et al, 2007). Some of unique properties of these composite are different from those of pure polymers (Bhaiswar et al, 2014; Jawadet al 2011; Li et al, 2010).

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Ferrites are ceramic materials that appear dark grey or black and are extremely hard and brittle. Ferrites classified as magnetic materials due to their ferromagnetic behavior and used in the different application (Thurn et al, 2000; Li et al, 2003; Kennedy et al, 2012; Williams et al, 2018). Thermal, co-precipitation, solution combustion using various types of organic fuels, sol-gel approaches, hydrothermal and electrochemical techniques (Aisida et al 2019; Al-Nesraway et al, 2018; Zhu et al, 2014; Iqbal et al, 2016; Hu et al, 2008 – Elsayed et al, 2016) can all be used to produce ferrites in powder or thin film form.

Because of its excellent transparency and good ecological stability, poly (vinyl pyrrolidone (PVP) has piqued the interest of researchers. PVP has unique electrical, optical and mechanical properties, therefore used in different application (Wöhrle, 2005; Sreekanth et al, 2019; Fischer et al, 2009). Polyvinyl alcohol (PVA) is a polymer with numerous unique physical properties that are used in practical applications. PVA is a semi-crystalline, water-soluble, low electrical conductivity material with excellent film forming and adhesive properties that can be used in different applications (Zhai et al, 2008).

In the study, PVP/PVA/ferrite nanocomposite with the different weight concentration of ferrite nanoparticle has been manufactured by in co-precipitation technique and study the effect additive of the ferrite nanoparticle on the structural (XRD, FTIR), morphological (SEM) and optical properties.

## Experimental

### 1. Materials and Methods

Ferric chloride  $\text{FeCl}_3$  was manufactured in Spain, RBL Sr.No.9066 with a purity of 99.9 percent, copper nitrate  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  with a purity of 98 percent was purchased in Spain, Barcelona, and nickel nitrate  $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  In Korea, Gyeonggi-do, with 98 percent purity was purchased. Hi Media, India, supplied PVP and PVA with average molecular weights of 40,000 and 18000, respectively. The solvent for the a whole fabrication was deionized water.

### Synthesis of the Ferrite Nanoparticle

$\text{Cu}_x\text{Ni}_{1-x}\text{FeO}_3$  ( $x=0.1$ ) were synthesized by co-precipitation method. Usually, 2.416 gm copper nitrate, 26.172gm nickel nitrate and 1.622 gm ferric chloride were mixed thoroughly with 100 ml of deionized water solution. This combination was then heated to  $50^\circ\text{C}$  for 1hr and then add NaOH solution until the PH value in the solution is greater or equal to 7 with stirring, filter the solution and then wash it with distilled water. Drying at  $150^\circ\text{C}$ , Grinding and lastly Calcined at  $1200^\circ\text{C}$  for 6 hours.

### Synthesis of the (PVP/PVA/ferrite) Nanocomposites

(PVP/PVA/ferrite) nanocomposites have been prepared which mixed (70 wt. %) of PVP and (30 wt%) of PVA in (50) ml of deionized water with magnetic stirrer to get additional homogenous solution. Ferrite nanoparticles were added to solution with varying percentage (1, 3 and 5) wt% and using casting method to fabricate (PVP/PVA/ferrite) nanocomposites. Using the XRD-Diffraction, FTIR, FE-SEM and optical properties to investigate nanocomposite prepared.

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## Result and Discussion

The X-ray diffraction of the ferrite nanoparticle are shown in fig. (1). From this figure, shows the peaks at  $2\theta$  ( $30.36^\circ$ ,  $35.73^\circ$ ,  $37.19^\circ$ ,  $43.22^\circ$ ,  $57.53^\circ$ ,  $63.34^\circ$ ,  $75.81^\circ$  and  $79.24^\circ$ ) identical to the card (JCPDS 00-047-1049) (Mirzaee et al,2018)confirming the face center cubic spinel phase (FCC) and all samples prepared without the presence of impurities or secondary phases and this proves that the method of preparation includes the incorporation of positive ions into the spinel structure (Malleh et al, 2019). The average crystallite size have been calculated from the Scherer's equation (Abud et al, 2012):

$$D = \frac{0.9\lambda}{\beta \cos\theta} \quad (1)$$

Where ( $\lambda$ ) Wavelength of incident X-ray radiation ( $1.54056\text{\AA}$ ), ( $\beta$ ): Full width at half maximum of the peak (radian). ( $\theta$ ) $\beta$  Bragg diffraction angle of the XRD peak (degree).

The average crystallite size was 26.08 nm. The d-spacing are listed in Table (1). This result is agreement with the previous studies (Gao at el, 2018; Rashidi at el, 2016).



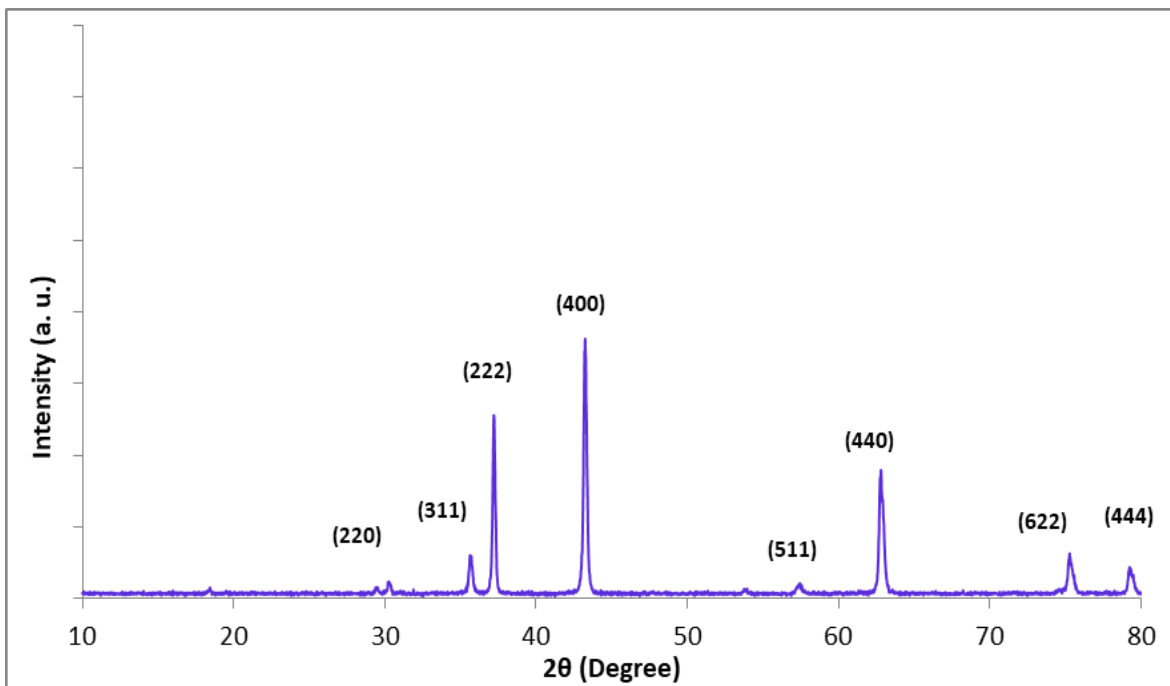


Fig. 1. The XRD pattern of the ferrite nanoparticle

Table 1. The obtained result of the XRD for the ferrite nanoparticle

Component	2θ (degree)	(hkl)	FWHM (degree)	d(Å)	Crystallite size (nm)	Average Crystallite size (nm)
Ferrite	30.36	(220)	0.37	2.940	22.25	26.08
	35.73	(311)	0.478	2.510	17.46	
	37.19	(222)	0.299	2.415	27.95	
	43.22	(400)	0.434	2.091	19.66	
	57.53	(511)	0.41	1.600	22.10	
	63.34	(440)	0.24	1.467	38.89	
	75.81	(622)	0.28	1.253	35.95	
	79.24	(444)	0.423	1.207	24.36	

FE-SEM of the (PVP/PVA/ferrite) nanocomposite with various content of the ferrite are revealed in fig.(2). In this figure, the symbol A, B,C and D indicate to pure PVP/PVA, PVP/PVA/(1%wt.) ferrite, PVP/PVA/(3% wt.) ferrite and PVP/PVA/ (5%wt.) ferrite respectively. From this figure, it is observed that the pure PVP/PVA was homogenous and smooth this indicate a good method for prepared films. Also the uniform morphology dispersed of ferrite inside the PVP/PVA blend with spherically shaped nanoparticles. The homogeneous

nanoparticles dispersed in the polymeric matrix is owing to the strong interfacial interface between of nanoparticles and the blend components. The Table (2) was obtained that the average particle size increased with increasing of concentration of ferrite, it is increased from 32.37 nm for A<sub>1</sub> to 44.83 nm for A<sub>3</sub>. This result are agreement with previous studied (Ramesan et al, 2018; Carvalho et al, 2018; Abid et al, 2021).



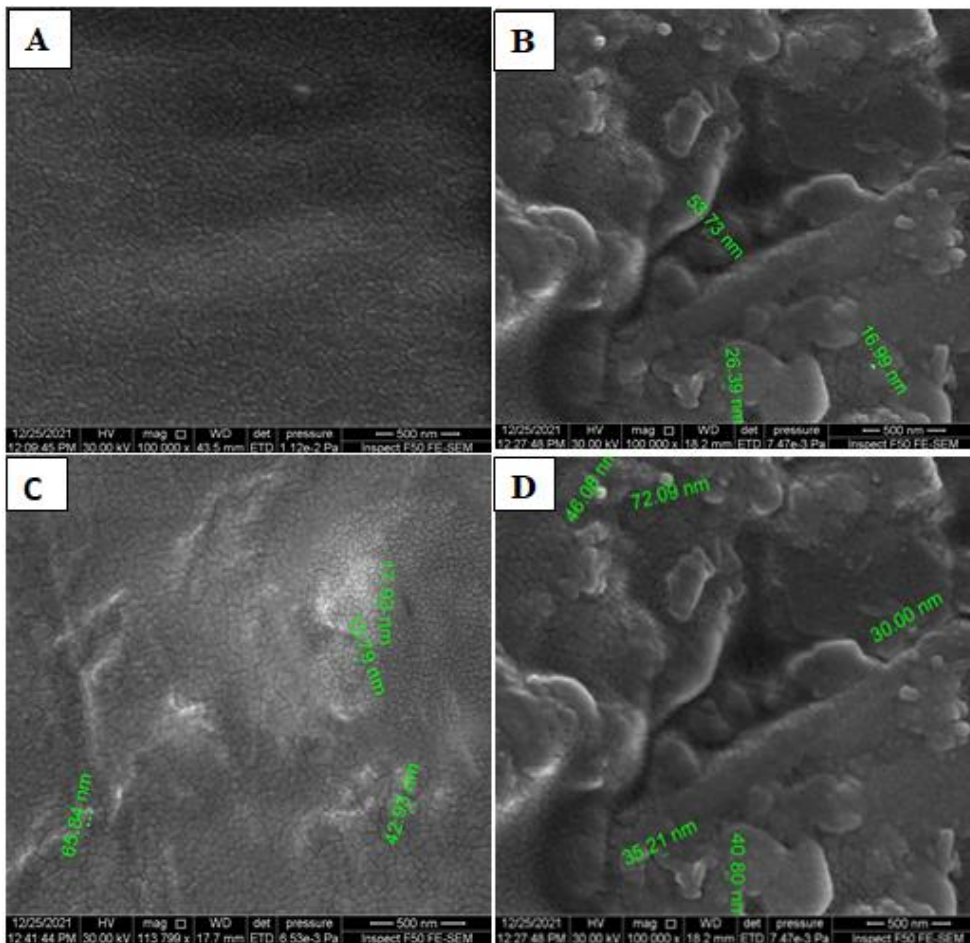


Fig. 2. FE-SEM images for all the sample prepared of nanocomposite with different concentration

Table 2. The average grain size for all the sample prepared

Sample	Average grain size (nm)
A	0
B	32.37
C	35.12
D	44.83

FTIR spectra of (PVP/PVA/ferrite) nanocomposites with different concentration (1, 3, and 5 wt.%) of ferrite are revealed in fig.(3). In this figure, the symbol A, B,C and D indicate to pure PVP/PVA, PVP/PVA/(1%wt.) ferrite, PVP/PVA/(3% wt.) ferrite and PVP/PVA/(5%wt.) ferrite respectively. The existence of OH groups in the polymer matrix chain results in the appearance of a wide band at 3365  $\text{cm}^{-1}$  for all specimens produced of nanocomposites. The band at 2922  $\text{cm}^{-1}$  is indicative of an asymmetry stretching mode of the  $\text{CH}_2$  group.

The C-H groups were responsible for the band at (2360)  $\text{cm}^{-1}$ . There are four strong peaks observed for all the sample of nanocomposite at (1648, 1422 and 1288,1092)  $\text{cm}^{-1}$  belong to C=O groups, C-O groups,  $\text{CH}_2$  bending and C-O bonds of polymers matrix respectively. Changes in the spectral of (PVP/PVA) caused by ferrite nanoparticles include a shift in some bonds and a variation in intensities. The interactions of nanoparticles with polymers were responsible for these changes. FTIR analysis reveals no interactions between the (PVP/PVA) blend and the ferrite nanoparticles. The transmission reduce slightly as the concentration of ferrite nanoparticles increases, which is due to an increase in nanocomposite density. These findings are supported by the researchers. (Ali et al, 2020; Toman et al, 2021).

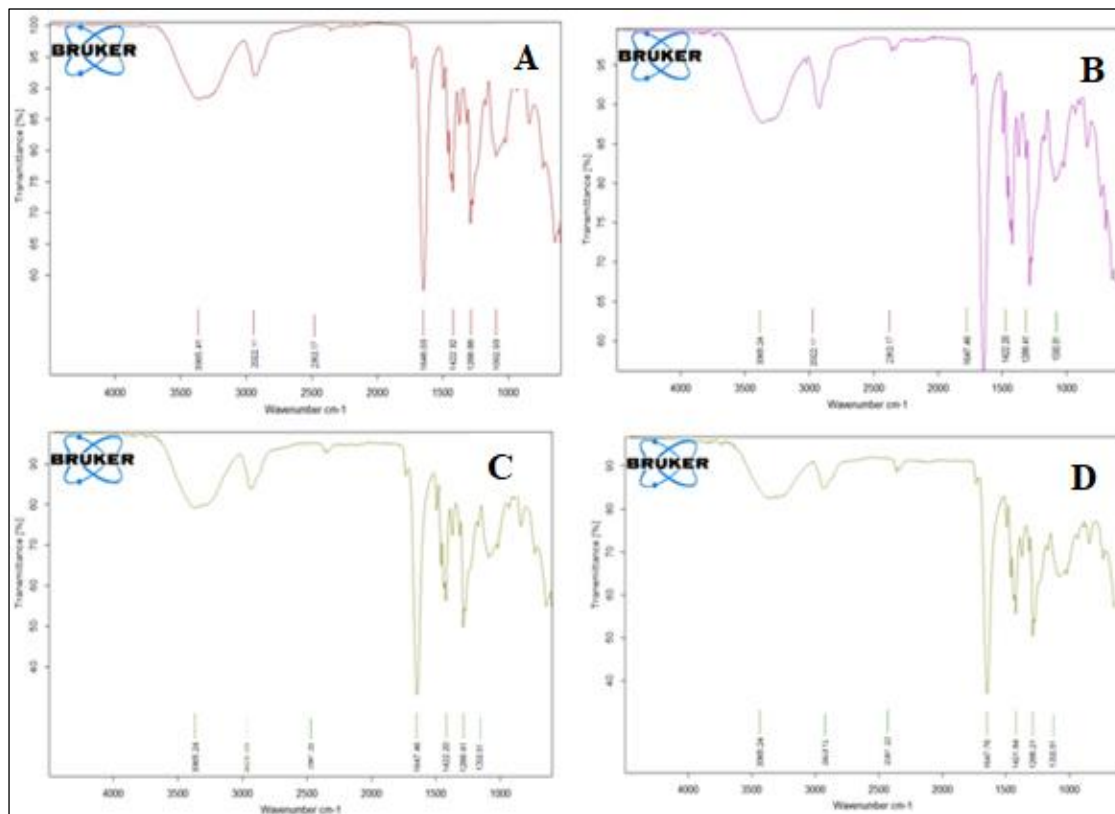


Fig. 3. FTIR spectrum for all the sample prepared of nanocomposite with different concentration ferrite

The absorption of (PVP-PVA/ferrite) nanocomposite with different concentrations of ferrite has been recorded at wavelengths range (220-820) nm at room temperatures. Fig.(4) show the absorbance spectra for all the sample prepared. It is observe that the absorption rise when the additive ferrite nanoparticle which is due to donor level electron excitations to the conduction band at these energies and reduce the transmittance are shown in fig. (5) (Indolia et al, 2013; Abass et al, 2019; Feng et al, 2015; Abid et al, 2021).

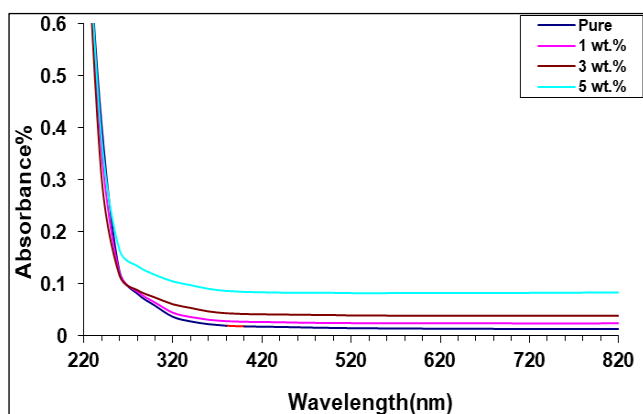


Fig. 4. The absorbance as a function of wavelength of (PVP/PVA/ferrite) nanocomposites with different concentrations

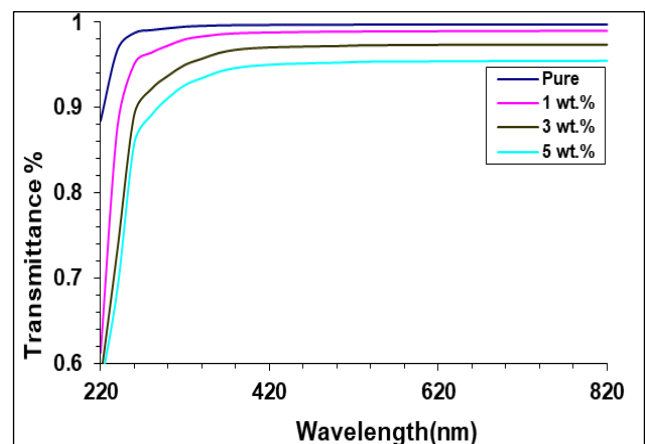


Fig. 5. The transmittance variation of (PVP/PVA/ferrite) nanocomposites with the wavelengths

The absorption coefficient of nanocomposite can be calculate by the relation (Marien et al, 2000):

$$\alpha = 2.303A/t \quad (2)$$

Where (A) absorption and ( $\alpha$ ) absorption coefficient.

The absorption coefficient used to know the nature of the transition. Fig.(6) reveals to the absorption coefficient of the (PVP-PVA/ferrite) nanocomposite. The  $\alpha < 10^4 \text{ cm}^{-1}$  which indicate to the indirect



transition (Khadayeir et al, 2018; Salman et al, 2015).

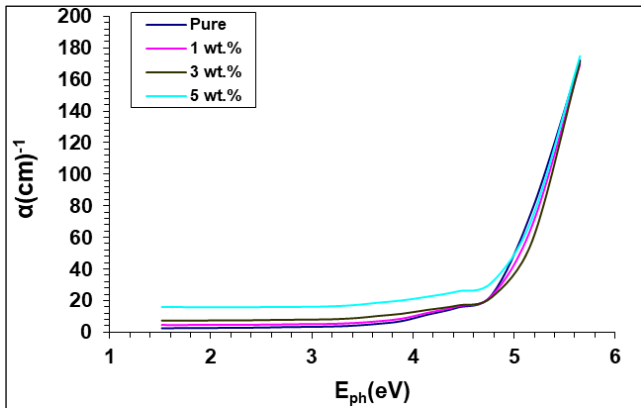


Fig. 6. The absorption coefficient variation of nanocomposites with the photon energies

The energy band gap of (PVP/PVA/ferrite) nanocomposite has been calculated from the following equation (Abdelghany et al, 2014):

$$ahv \approx B(hv - E_g)^r \quad (3)$$

Where B is a constant, hv is the energy of photons, E<sub>g</sub> is the band gap optical energy and r = 2 for allowed indirect transitions and r = 3 for forbidden indirect transitions.

Fig. (7,8) show the energies gap for the (PVP-PVA/ferrite) nanocomposite. According to these figures, the E<sub>g</sub> rise when the increase of the ferrite content due to the formation of levels in the energy gap which lead to reduce energy gap. The value of these energies are listed in Table (3).

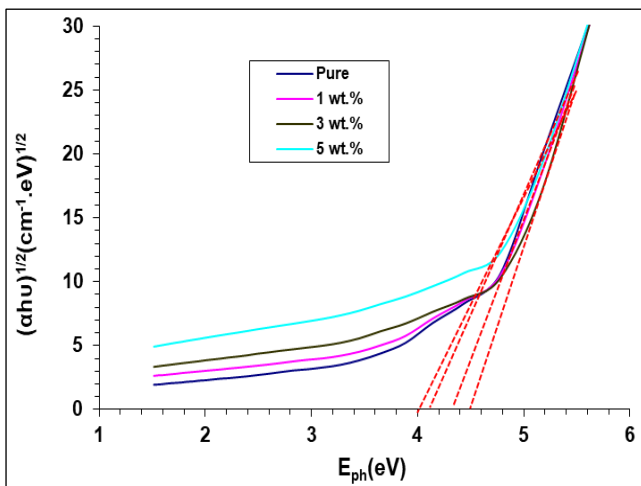


Fig. 7. The energy gap for the allowed indirect transition  $(ahv)^{1/2}$  ( $cm^{-1}.eV$ )<sup>1/2</sup> versus photon energy of (PVP/PVA/ferrite) nanocomposite with different concentration

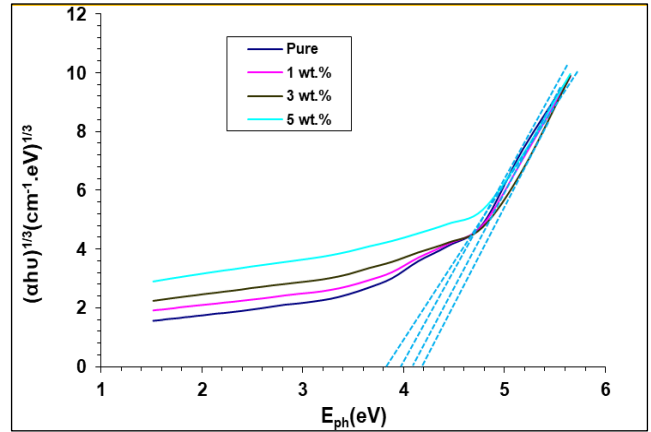


Fig. 8. The Energy gap for the forbidden indirect transition  $(\alpha hv)^{1/3}$  ( $cm^{-1}.eV$ )<sup>1/3</sup> versus Photon energy of the (PVP/PVA/ ferrite) nanocomposite with different concentration

Table 3. The values of optical energy gap for allowed indirect transitions of (PVP/PVA/ferrite)

Wt% Ferrite	Allowed indirect transition	Forbidden indirect transition
0	4.5	4.2
1	4.3	4.1
3	4.1	4
5	4	3.82

### Conclusion

In summary, this study found:

1. The spinel ferrite were successfully synthesized by co-precipitation method and examined by the XRD-diffraction and found that these materials was Nano-scale where average crystalline size was 26.08 nm.
2. FTIR of the (PVP/PVA/ferrite) confirm that there is no interaction between the ferrite and polymer blend which mean happen composite.
3. FE-SEM found the uniform morphology homogenies distribution of the ferrite inside the polymer blend and found that the grain size increased with increasing concentration of ferrite.
4. The absorbance and the absorption coefficient increase with increasing concentration of the ferrite nanoparticle and the transmission and energy band gap decreased with rise content of the ferrite nanoparticle.

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