

Article

Removal of Cadmium from Contaminated Water Using Coated Chicken Bones with Double-Layer Hydroxide (Mg/Fe-LDH)

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Abstract: Occurrence of heavy metals in freshwater sources is a grave concern due to their severe impacts on public health and aquatic life. Cadmium (Cd²⁺) is one of the most dangerous heavy metals, and can cause serious diseases even at low concentrations. Hence, a wide range of treatment technologies exist, such as nanofiltration and biological reactors. In this context, the present investigation aims at the development of a new adsorption medium, made from chicken bones coated with iron (Fe) and magnesium (Mg) hydroxides, to remove cadmium from water. This novel chicken bone functional substance was manufactured by applying layered double hydroxides (LDH) into the chicken bones. Initially, the new adsorption medium was characterized using Fourier-transform infrared spectroscopy (FTIR technology), then it was applied to remove cadmium from water under different conditions, including pH of water (3-7.5), agitation speed (50-200 rpm), adsorbent dose (1-20 g per 100 mL), and contact time (30–120 min). Additionally, the reaction kinetics were studied using a pseudo-first order kinetic model. The results obtained from the present study proved that the new adsorption medium removed 97% of cadmium after 120 min at an agitation speed of 150 rpm, pH of 5, and adsorption dose of 10 g per 100 mL. The results also showed that the new adsorption medium contains a significant number of functional groups, including hydroxyl groups. According to the outcomes of the kinetic study, the mechanism of removing metal is attributed to surface precipitation, ion exchange, complexation, hydrogen binding between pollutants, and the LDH-chicken bone substance.

Keywords: adsorption of cadmium; cadmium; heavy metal; raw waste bones

1. Introduction

The availability of freshwater is a major concern currently due to the increase in the production of wastewater, including that from municipal, agricultural and industrial sources, and because of the rapid increase in the global population and its associated demand for a significant amount of freshwater to meet daily needs [1–3]. The production rate of wastewater has increased due to the substantial rise in industrial output [4–6], while increasing water demand and climate change have limited the availability of freshwater [7,8]. Industrial wastewater is considered as the most serious source of water pollution as it contains a broad range of hazardous contaminants, such as biological pollutants [9,10], nutrients [11], geosmin [12], organic matter [13], dyes [14,15], and heavy metals [16,17]. Among these, heavy metals pollution is a grave concern for the water industry as heavy metals are toxic even at low concentrations [18–20], and their separation from wastewater is a significant problem [21,22]. For instance, the literature shows that heavy metals are responsible for a broad range of diseases, such as Alzheimer's, liver failure, kidney failure, and damage to the nervous system [23,24]. In addition,



when industrial wastewater containing heavy metals is discharged directly into municipal wastewater treatment plants, significant damage can occur in the biological treatment units, and the produced sludge could be toxic [14,25]. The occurrence of metal ions in water has motivated researchers to develop effective and economically efficient treatment methods to remediate water from these hazardous pollutants. According to published studies, at present the most commonly used methods for the remediation of water from heavy metals are oxidation–reduction by zero-valent Fe, precipitation by apatite, and ion exchange and adsorption by various industrial and natural materials, such as clay, natural zeolite, animal bones, sawdust, and agricultural products [26].

Animal bones are a type of biomass with no economic value as solid waste; however, when used as raw materials in char manufacture, their economic value is significantly increased [27,28]. Utilizing these materials as char is a sustainable method to minimize the substantial amount of solid waste from bones produced in meat processing, hospitality facilities (such as restaurants and hotels), and poultry houses. This is particularly beneficial due to the expensive and complex management required for solid wastes [29–31].

In this context, the present study examines the possibility of recycling chicken bones for use in water treatment by coating the bones with iron and magnesium oxides. This new adsorption medium was applied to remove cadmium from a synthetic water sample. Thus, this adsorption medium could be an eco-friendly and economically efficient alternative to the current methods for removal of heavy metals from water.

2. Materials and Methods

2.1. Materials

As mentioned previously, chicken bones were selected as the adsorbent material due to their wide availability at almost negligible cost. Samples of raw waste material were collected from local sites (poultry houses, butchery shops, and restaurants), in Babylon city, Iraq. The waste material was manually sorted to separate bones; then further processing was carried out to remove fat and skin from the separated bones. The cleaned bones were carefully washed, and subjected to several cycles of boiling and washing with tap water to ensure that all fats residue was removed. Then, the bones were air-dried and ground in two steps (manually and using a heavy-duty ball grinder (type: DECO-PBM-V-2L-A)). The ground particles were sieved to group them into three ranges; 0.075–0.300 mm, 1.400–2.360 mm, and 2.360–4.750 mm. These ranges were selected to cover most of the studied sizes in the literature [32,33].

2.2. Preparation of Coated Chicken Bones

The co-precipitation method was used to prepare the layered double hydroxides (LDHs) at ambient temperature. The required solution was prepared by mixing various molar ratios of $Mg(NO_3)_2 \cdot 6H_2O$ and FeCl₃·6H₂O (Mg:Fe of 1:1, 2:1, 3:1, and 4:1) with various quantities of chicken bone particles (0.05, 0.1, 0.3, 0.5, and 1 g) in 100 mL of deionized water. Then, 2 M of NaOH and 0.2 M of Na₂CO₃ were added to the solution and stirred for one hour to attain a pH of 7. This step was followed by drying the obtained solids at a temperature of 80 °C for 24 h [34]. The coated media was applied to remove cadmium (Cd²⁺) ions from synthetic water.

The coated chicken bone particles were characterized using Fourier-transform infrared spectroscopy (FTIR).

3. Adsorption Experiment

Sets of batch adsorption experiments were undertaken to investigate the ability of the developed coated adsorbent to remediate water from Cd²⁺ considering the influences of the initial pH of the water, agitation rate, adsorbent doses, and contact time. In these batch experiments, different adsorbent doses (0.1, 0.3, 0.6, 0.9, 1, 5, and 10 g) were added to a constant volume of synthetic water (100 mL)

that contained 20 mg/L of Cd^{2+} ions in a 250 mL flask. The latter was shaken for 3 h at a mixing speed of 150 rpm. Removal of Cd^{2+} was periodically checked at 5, 15, 30, 60, 90, 120, 150, 180, 210, and 240 min by taking a small volume of solution which was filtered using Whatman filter papers (0.45 μ m) and measured for Cd^{2+} concentration using an atomic absorption spectrophotometer (Norwalk, Connecticut).

Batch experiments were conducted using a solution with initial pH ranging between 3 and 7.5, because higher pH values can result in precipitation of cadmium [35]. The initial pH of the prepared samples was controlled using the required volumes of 0.1 M HNO₃ or NaOH.

Removal efficiency (R %) and uptake of Cd^{2+} were calculated as follows [36–38]:

Removal effciency(%) =
$$\frac{(CD_o - CD_e)}{CD_o} \times 100$$
 (1)

Uptake (qe) =
$$\frac{(CD_o - CD_e)V}{m}$$
 (2)

where CD_o and CD_e are the initial and equilibrium concentrations of Cd^{2+} (mg/L), respectively, *m* represents the mass of adsorbents (g), and *V* is the volume of solution (mL).

4. Results and Discussion

4.1. Characterization of the Coated Chicken Bone Particles Using FTIR

The detected peaks of the FTIR spectra of the new adsorbent were $556-615 \text{ cm}^{-1}$ and $960-1040 \text{ cm}^{-1}$, indicating that the apatite phase was well-crystallized and characteristic; see Figure 1. The bending modes of phosphates represent the sharp peaks of 553 cm^{-1} , and the v3 vibration modes of phosphates groups were indicated by two peaks, namely 1044 cm^{-1} and 970 cm^{-1} . The adsorption band at 1421 cm^{-1} was due to the mode of vibration of the carbonate groups. In isolated hydroxyapatite, three characteristic bands were indicated, namely 580 cm^{-1} anti-symmetric triply-degenerate (O-P-O) bent for PO4³⁻, 960 cm⁻¹ symmetrical non-degenerate (P-O) stretch, and 966 cm⁻¹ because of the triply-degenerate asymmetric (P=O) stretch. A peak of the non-degenerate distortion of H₂ groups, such as H-PO4²⁻ and H-PO₃, was observed at 1288 cm⁻¹. It was also noted that the FTIR spectra for the coated adsorbent after the adsorption process showed a broad peak at 3373 cm⁻¹. There are three potential reasons for the appearance of this broad peak; firstly, the O-H bond of the adjacent layers; secondly, the stretching vibration of the -OH interlocked with the inter-lamellar water; and thirdly, the physically adsorbed water.



Figure 1. FTIR spectra of coated and uncoated chicken bone particles.

The vibrations of both metal-O and O-metal-O are usually associated with the peak closest to 553 cm⁻¹ [39]. In comparison with the coated adsorbent, it was noted that sorbent had a shifted peak at

1348 cm⁻¹. This shift in the peak occurred as a result of the in-plane vibration band of the CO_3^{2-} and the stretch absorption band that indicates the successful enhancement of the coated adsorbent. Additionally, Figure 1 depicts the new peaks for the chicken bone/LDH and sorption chicken bone/LDH specimens, which appeared to be strengthening at 557, 1447, 1664, and 3425 cm⁻¹. After the impregnation of Mg-Fe layered double hydroxides (Mg-Fe LDH), the -OH stretching peak strengthened, but after the sorption of Cd²⁺, it was significantly weakened. These peaks considerably altered with the occurrence of the black shift afterwards the saturation of Mg-Fe LDH and the adsorption of Cd²⁺, which proved that Cd²⁺ sorption was significantly influenced by the coating hydroxides.

4.2. Effects of Mg/Fe Molar Ratio

Different Mg/Fe molar ratios (1 to 4) were used to examine their effects on the adsorption of Cd^{2+} by the new coated adsorbent. The outcomes of the experiments proved that the highest sorption capacity of Cd^{2+} ions was achieved at an Mg/Fe ratio of 3; see Figure 2. This proved that the sorption performance of the Mg/Fe-LDH for removing Cd^{2+} ions was enhanced with the increase in Mg. Thus, subsequent experiments were undertaken at an Mg/Fe ratio of 3.



Figure 2. Variation of Cd²⁺ adsorption with the Mg/Fe molar ratios.

4.3. Batch Experiments

The following batch experiments were undertaken to observe the influence of contact time, adsorbent dosages, pH of the solution, sizes of particles, and agitation speed on Cd²⁺ removal by both coated and uncoated adsorbents.

4.3.1. Influence of Contact Time

Influence of contact time on the ability of both coated and uncoated chicken bone particles to remove Cd²⁺ ions from water was explored by adding 1 g of each adsorbent into a 250 mL flask containing 100 mL of Cd²⁺ solution. Coarse (2.360-4.750 mm), medium (1.400-2.360 mm), and fine (0.075-0.3 mm) particles of each adsorbent were used in these experiments. Figure 3 depicts the removal of Cd²⁺ by both coated and uncoated chicken bone particles. It can be observed that two phases were involved in the metal sorption: the rapid sorption phase that involves passive surface reactions, such as chemical complexations (reaction between Cd²⁺ ions and anion hydroxides forming the metal-ligand complex), or electrostatic sorption onto the surface of adsorbents [34,40]. In this rapid phase, a considerable rise in Cd²⁺ removal was observed with the increase of contract time. This rapid phase was followed by a decrease in the removal of Cd²⁺. The decline in sorption could be related to the reduction in the availability of vacant sorption sites on the surfaces of coated or uncoated adsorbents. The outcomes of the experiments indicated that minimizing the particle size of the adsorbents was beneficial for Cd²⁺ removal; it was observed that the fine particles of both coated and uncoated particles provided better and faster removal of Cd²⁺ ions. The explanation for this enhancement in Cd²⁺ removal is the increase in the surface area of the particles (number of sorption sites) with the decrease in the particle sizes. Additionally, equilibrium status was attained after 60 min

using the coated chicken bone particles, but 120 min were needed to attain equilibrium status using the uncoated chicken bone particles. Generally, the best removal of Cd^{2+} using the coated adsorbents was 98%, which was reached after 60 min; using uncoated adsorbents it was 93%, which was reached after 120 min.



Figure 3. Variation of Cd^{2+} removal with contact time using: (**A**) Uncoated chicken bone particles, and (**B**) coated chicken bone particles.

4.3.2. Influence of Agitation Speed

Agitation speed is one of the most important parameters in the sorption processes because it makes the solution uniform and promotes efficient mass transfer, increases the potential contact between the Cd^{2+} ions and the binding sites on the surfaces of adsorbents, and reduces the film resistance related to the stationary fluid layer that represents an obstacle to mass transfer [41]. Thus, the effect of agitation speed on Cd^{2+} removal by both coated and coated particles was examined in this study at six agitation speeds, ranging from 0 (no agitation) to 250 rpm. The results (see Figure 4) confirmed that both high and low speeds were not useful for Cd^{2+} removal; low speeds do not provide enough contact between the pollutant and the binding sites, thus limiting the removal efficiency and mass transfer [41], and high agitation speeds result in breaking the newly developed bonds between the sorbate and the sorbent, and consequently decrease the removal of the targeted pollutant [42]. The results of this study showed that moderate agitation speeds provide good contact between the sorbate and the sorbent, and minimize the resistance for mass transfer, which results in good removal efficiency of pollutants. Thus, in the present study, an agitation speed of 150 rpm was used in subsequent experiments.



Figure 4. Variation of Cd^{2+} removal with the agitation speeds using: (**A**) Uncoated chicken bone particles, and (**B**) coated chicken bone particles.

4.3.3. Influence of Initial pH

According to a previous study [42], the initial pH of solutions plays a substantial role in sorption processes as it influences key parameters, including the ionization degree, ion speciation, and the surface charge of the sorbent. The influence of the initial pH on Cd²⁺ removal by coated and uncoated adsorbents was explored at various values of pH, ranging from 3 to 7.5. According to the outcomes of the present study, increasing the pH of the solution from 3 to 7.5 was highly beneficial for the removal of Cd²⁺ from water; see Figure 5. The noted decrease in Cd²⁺ removal at an acidic pH level could be related to the accumulation of the large number of hydrogen ions (H⁺) on the surface of adsorbents, which resisted the binding between the binding sites and Cd^{2+} ions. It may also be due to the ability of hydrogen ions to occupy the binding sites on the surfaces of the sorbents, thus preventing or minimizing the sorption of Cd^{2+} ions [43]. With the increase of pH to 7.5, more OH⁻ ions were generated, accelerating the formation of the insoluble cadmium complex $(Cd(OH)_2)$, and thus leading to precipitate Cd^{2+} and consequently enhancing removal efficiency. Additionally, it is believed that at pH 7.5 both K⁺ and Ca⁺² ions are released from the bones, and replaced by Cd²⁺ [43]. The latter path of Cd^{2+} removal strengthens the theory that the exchange of ions is the mechanism of Cd^{2+} ion adsorption on the chicken bone particles. It was noted at a pH range of 5–7.5 that the coated chicken bone particles captured the greatest amount of Cd²⁺ in comparison with uncoated chicken bone particles. As shown in Figure 5, the best Cd²⁺ removal, of about 99%, was achieved by the coated

chicken bone particles at a pH range of 5–7.5. Hence, a pH of 5 was adopted in the present study to undertake subsequent experiments.



Figure 5. Variation of Cd²⁺ removal with the initial pH using: (**A**) Uncoated chicken bone particles, and (**B**) coated chicken bone particles.

4.3.4. Influence of Adsorbent Doses

The influence of adsorbents doses on Cd^{2+} removal was studied by varying the dosages of both coated and uncoated chicken bone particles from 0.1 to 10 g per 100 mL of Cd^{2+} solution, while maintaining the solution temperature, initial pH, agitation speed, and contact time constant at 25 ± 1 °C, 5 ± 0.7 , 150 rpm and 3 h, respectively. The influence of adsorbent doses on Cd^{2+} is illustrated in Figure 6, which indicates that changing the dose of uncoated chicken bone particles from 0.1 to 10 g/100 mL substantially boosted the removal of Cd^{2+} from 63 to 97%. In comparison, the removal percentage of the Cd^{2+} ions increased from 90 to 100% upon the variation of the coated chicken bone particles from 0.1 to 10 g/100 mL. This development in Cd^{2+} removal with the increase of the adsorbent doses is due to the substantial increment in the number of sorption sites, which thus led to greater removal efficiency [44]. Figure 6 also indicates that the relationships between the doses of coated and uncoated chicken bone particles and the removal of Cd^{2+} had the same trends despite a variation in the values of the best adsorbent dose that provided the greatest removal efficiency of the metal.

Additionally, it is clear from Figure 6 that the removal of Cd^{2+} is influenced by the sorbent particle size; the smallest particle size (0.075–0.3 mm) removed approximately 5% more Cd^{2+} than the largest particle size (2.36–4.75 mm). As was mentioned previously, the high adsorption of Cd^{2+} at smaller particle size is attributed to the increase in the surface area of the adsorbent particles. In conclusion, the best Cd^{2+} removal was attained using an adsorbent dose of 10 g/100 mL and small size adsorbent particles.



Figure 6. Variation of Cd^{2+} removal with the adsorbents doses using: (**A**) Uncoated chicken bone particles, and (**B**) coated chicken bone particles.

4.4. Sorption Kinetics

The sorption kinetics yields the uptake rate of the Cd^{2+} ions on both coated and uncoated chicken bone particles, and thereby identifies the equilibrium time. Kinetics modeling of sorption processes can be utilized to assess the mechanism of Cd^{2+} uptake on uncoated and coated sorbents. Additionally, studying the sorption kinetics provides valuable information on the rate of pollutant sorption from the liquid phase, which is necessary for the design of an effective sorption treatment system [45]. Typically, the process of sorption is modeled in accordance with the synthetic reaction onto the sorbent surface. Pseudo-first order and pseudo-second order equations are widely used for kinetic modeling of sorption processes [45]. Thus, these two models were employed in the current investigation to identify the sorption kinetics of Cd^{2+} sorption on both coated and uncoated adsorbents.

4.4.1. Pseudo-First Order Kinetic Model

The pseudo-first order kinetic model is a widely used model in characterizing the sorption process of dissolved pollutants from the liquid phase. The general formula of this model is [46]:

$$\frac{\mathrm{d}q}{\mathrm{d}t} = k_1(q_e - q_t) \tag{3}$$

where q_t and q_e represent the adsorbed amounts of Cd²⁺ (mg/g) at any time and equilibrium time (minutes), respectively, while k_1 is the constant of the model (1/min).

The mentioned formula, Equation (3), is changed to the following form when it is integrated at the conditions of q_t from 0 to the equilibrium time:

$$\ln(q_e - q_t) = \ln q_e - k_1 \tag{4}$$

Writing the pseudo-first order kinetic model in a non-linear form yields the following formula, which represents the final form of the pseudo-first order kinetic model:

$$q_t = q_e \times \left(1 - \mathrm{e}^{-k_1 \times t}\right) \tag{5}$$

4.4.2. Pseudo-Second Order Kinetic Model

Some assumptions were made to enhance the outcomes of the pseudo-first order kinetic model, namely: (1) for all sorbents, the energy of sorption is the same, (2) the sorbates monolayer is attached to the surfaces of sorbents, and (3) the sorbed species have zero interaction with each other. These assumptions resulted in the development of the pseudo-second order kinetic model [47]:

$$\frac{\mathrm{d}q}{\mathrm{d}t} = k_2 \times \left(q_e - q_t\right)^2 \tag{6}$$

where k_2 is the constant of the model (g/mg. minute). Integration of Equation (6) at q_t from 0 to the equilibrium time yields the following equation [47]:

$$\frac{1}{(q_e - q_t)} = \frac{1}{q_e} + k_2 t \tag{7}$$

The above formula could be simplified to the following form, which is the final form of the pseudo-second order model:

$$q_t = \frac{\mathbf{t}}{\left(\frac{1}{k_2 \times q_e^2} + \frac{t}{q_e}\right)} \tag{8}$$

In the present investigation, it was noted that the pseudo-second order model best fitted the results of the uncoated and coated adsorbents, as shown in Table 1. The latter shows that the pseudo-second order model had the highest coefficient of determination (\mathbb{R}^2) and closely matched the obtained results (Table 1 and Figure 7), which confirms its applicability for expressing Cd²⁺ sorption kinetics of coated and uncoated chicken bone particles. The pseudo-first order model performed better than the pseudo-second order model, based on the assumptions that the rate-controlling stage was chemisorption, including the valency force that occurred due to electrons exchange or sharing between the sorbate and the sorbent [48].

Model	Parameter	Uncoated Adsorbents	Coated Adsorbents
Pseudo-first order	q _e	1.965	2.139
	$\bar{k_1}$	0.294	3.539
	R ²	0.964	0.968
	SSE	0.131	0.137
Pseudo-second order	q _e	2.030	2.224
	k ₂	0.261	0.404
	\mathbb{R}^2	0.987	0.999
	SSE	0.047	0.006

Table 1. Outcomes of the kinetics study.



Figure 7. Kinetics study for sorption of Cd^{2+} using uncoated and coated chicken bone particles.

5. Conclusions

The present study focuses on the development of a new composite adsorbent by coating chicken bone particles with Mg and Fe hydroxides. The performance of this new adsorbent was validated by applying it to remove Cd^{2+} ions from synthetic water. The outcomes of this study proved the ability of the new adsorbent for metal ion removal. It was found that the performance of the new adsorbent was remarkably enhanced with the increase of the dose of adsorbent, contact time, and the initial pH. Furthermore, it was found that minimizing the particle sizes enhanced the removal of Cd^{2+} ions. The results of the kinetics study confirmed the affinity between Cd^{2+} ions and the adsorbent particles. Results of the FTIR analysis indicated that the effective Cd^{2+} removal was due to the exchange of ions and the complexation of the hydroxyl group with heavy metal ions. Another factor possibly contributing to the removal of Cd^{2+} was the precipitation of metal hydroxides. In summary, the obtained results showed the developed adsorbent, which was made from waste materials, could be an economically efficient and eco-friendly alternative to the currently used adsorbents.

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